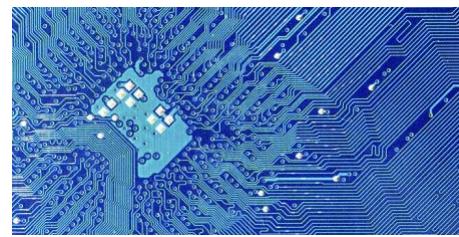
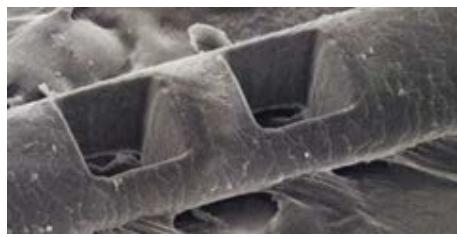
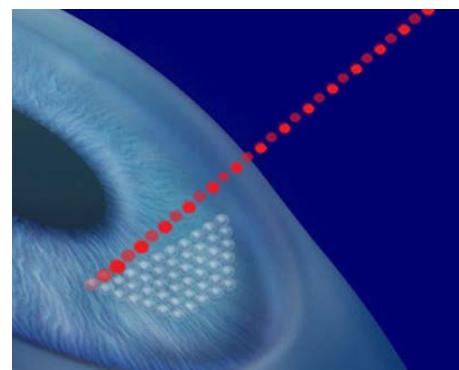
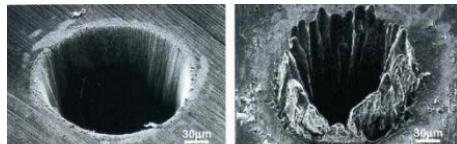
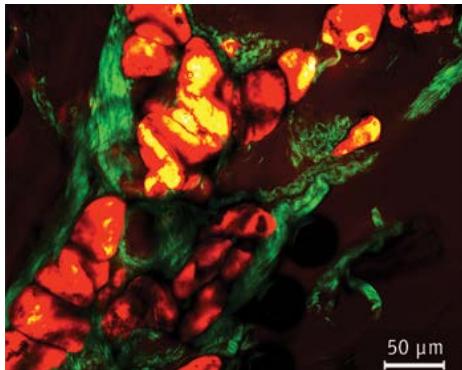


# ULTRAFAST LASERS

AVANZOS EN I+D Y APLICACIONES INDUSTRIALES



## “Procesos industriales en vidrio de láseres de femtosegundos”



Our core business is to develop products and processes based on precision laser processes.

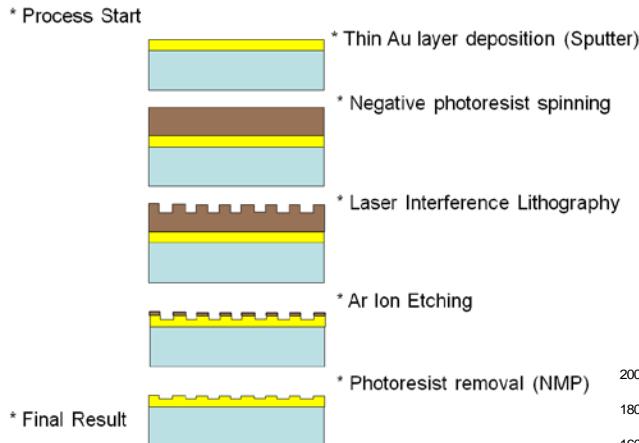
Our main activities include:

- Laser interference lithography: technology and applications
- Micromachining with femtosecond laser
- Properties of periodic nanostructure materials

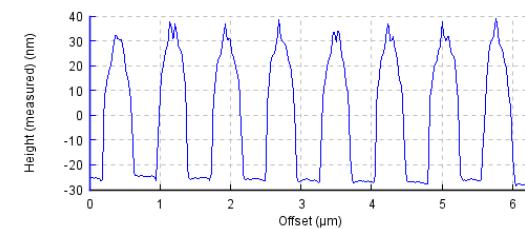
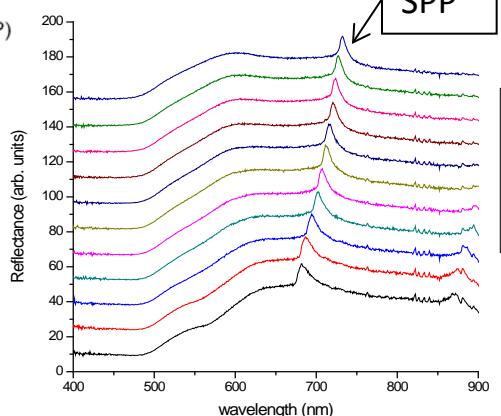
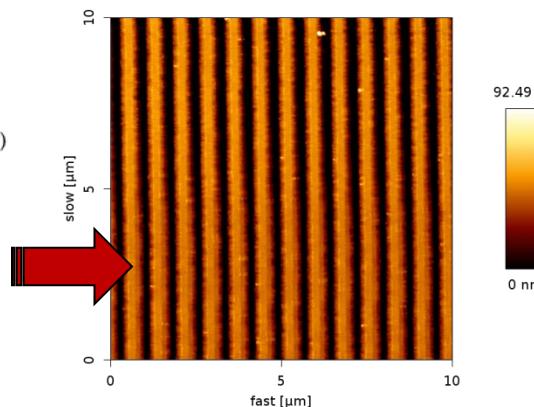
## Fabrication of metallic gratings for SPP sensors

High quality, large area gold gratings are needed for surface plasmon coupling for (bio)chemical sensor applications

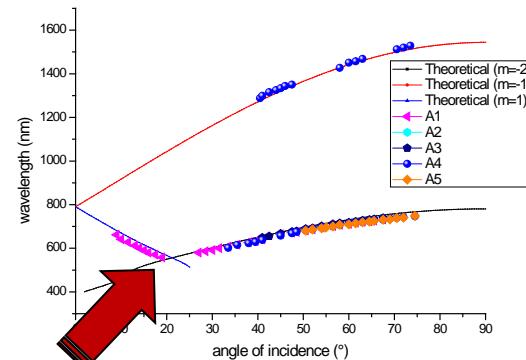
### Fabrication process



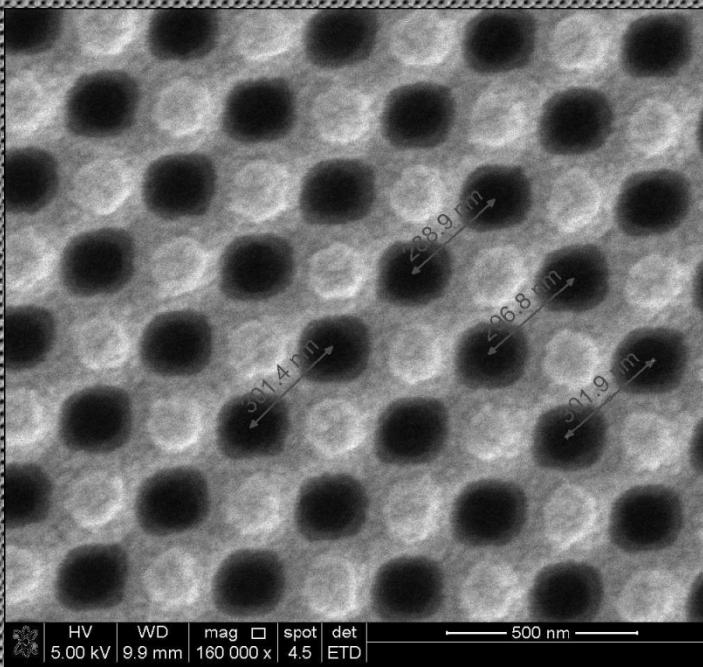
Enhanced reflectance at specific wavelength in p-polarized light due to SPP coupling



Good surface definition



Good agreement with theoretical models

**C**

HV 5.00 kV WD 10.1 mm mag 5 000 x spot 4.5 det 20  $\mu$ m

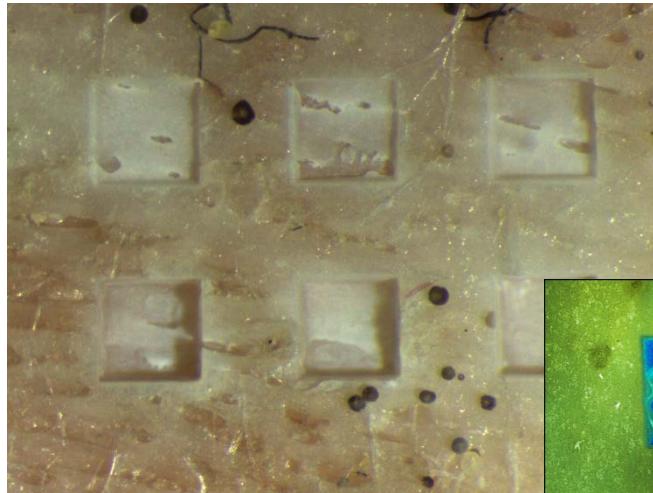
## Precision micromachining of bone tissue with femtosecond lasers for medical applications

The micromachining of bone with picosecond lasers burns a layer of the tissue and produces a rough surface texture.

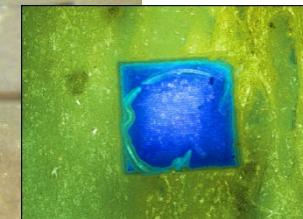


Picosecond  
laser

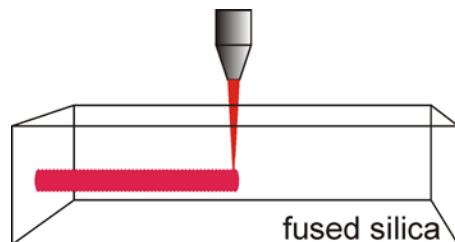
Femtosecond pulses produce highly precise and repeatable surface ideal for medical applications



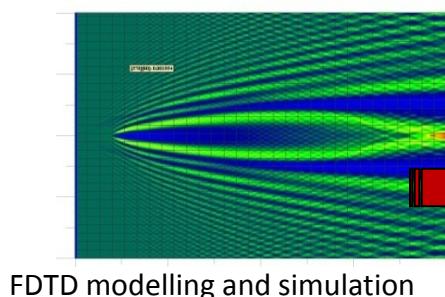
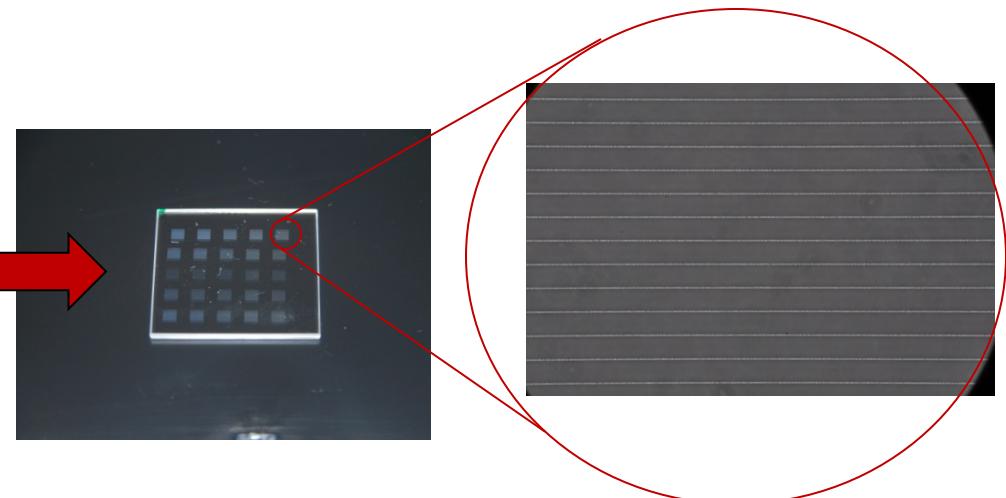
Femtosecond  
laser



## Design and fabrication of phase and polarization gratings

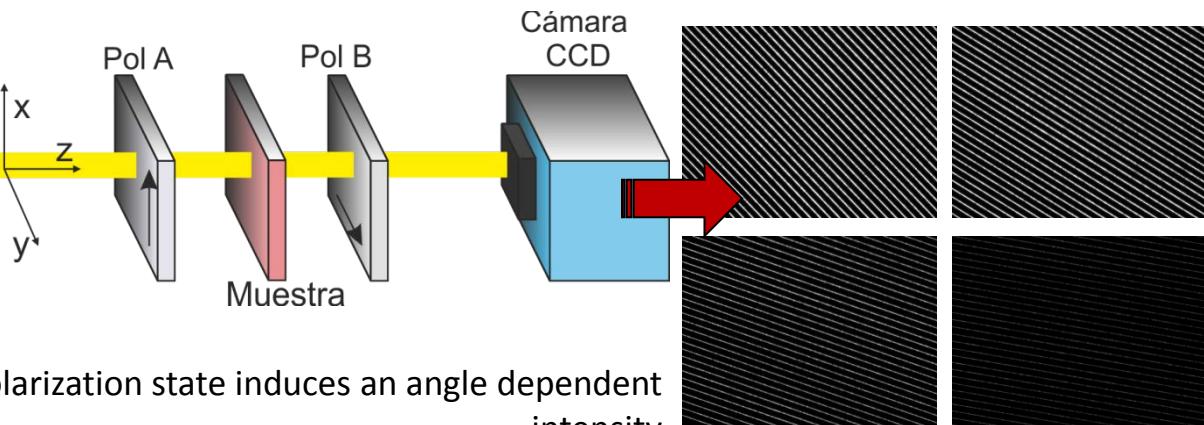


The femtosecond laser induces a refractive index change in the focal point.



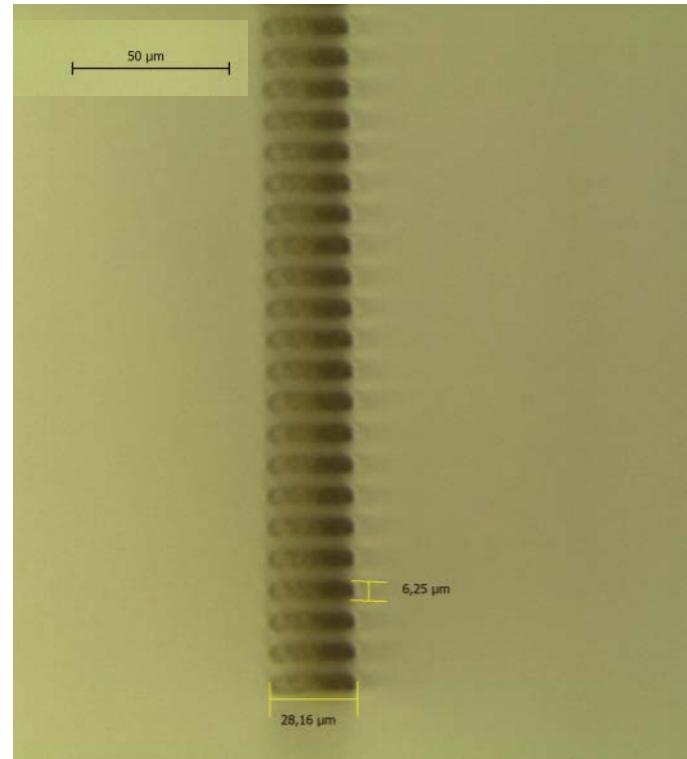
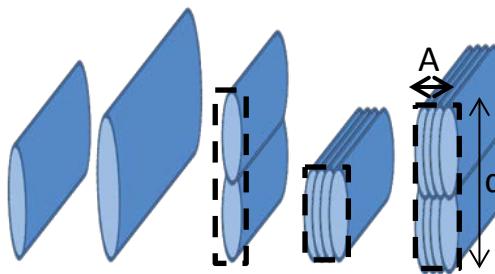
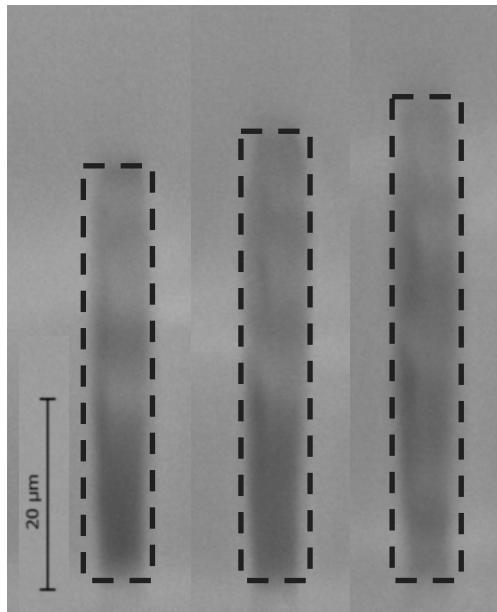
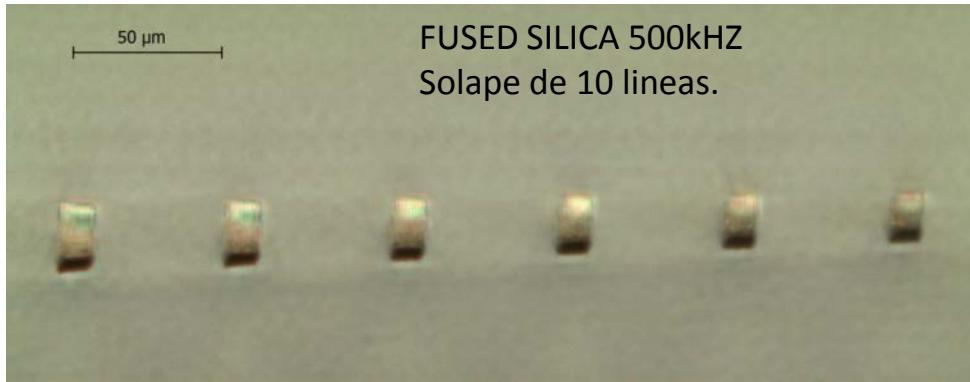
FDTD modelling and simulation

Light polarization state characterization



Embedded phase grating with a period of  $25\mu\text{m}$

Change of the polarization state induces an angle dependent intensity



1 capa ->  $\Delta\phi = 0.29 \pi$  (medido)

2 capas ->  $\Delta\phi > 0.5 \pi$  (extrapolado)

# Divisores de Haz

+2    +1    0    -1    -2

$\theta = 4,2$

46 %    45 %

