

# WORKSHOP

Tecnologías ópticas y fotónicas para  
aplicaciones espaciales

secpho

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MAY

## Nanophotonics for new space technologies

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Red Española  
de Salas Blancas  
de Micro y Nano  
Fabricación



UNIVERSITAT  
POLITÈCNICA  
DE VALÈNCIA



Nanophotonics Technology Center



- ❑ ~ 80 personal (10 profesores, 9 posdocs, PhDs, 15 personal técnico y administración, 25 PhD)
- ❑ **Nanofotónica:** desde investigación fundamental hasta dispositivos y redes
- ❑ Oferta de servicios de Nanofabricación en Sala limpia (250m<sup>2</sup> clase 10-100-10.000)
- ❑ Financiación pública y privada: UE y proyectos nacionales (ESA, EDA, etc.)
- ❑ Creación de compañías *Spinoff*: **DAS Photonics** (espacio, aeronautica, defensa), **Fibernova** (telecom) and **Lumensia** (biosensores)



# Introducción NTC



- El Centro de Tecnología Nanofotónica (NTC) es un **centro de I+D+I con capacidades únicas en España** para la micro-nanofabricación de circuitos/estructuras fotónicas integrados en Silicio → [Infraestructura Científico-Técnica Singular \(ICTS\)](#)
- NTC es **multidisciplinar**: materiales y dispositivos fotónicos, procesos de micro-nanofabricación, sistemas y redes ópticas.
- **Aplicaciones en diversos sectores industriales**: TIC, biomedicina, defensa y seguridad, energías renovables, aeroespacial y medio ambiente.
- Configurado como un **centro de servicios de micro-nanofabricación** de estructuras (semiconductores, polímeros, etc) y encapsulado → NTC como **soporte de nanociencia y nanotecnología** para I+D y empresas
- **Clara vocación industrial**: atracción de empresas, creación de nuevas empresas, reconversión de líneas de negocio, etc

# Spin-off companies



**DAS**  
Photonics

<http://www.dasphotonics.com/en/>

Starting in 2005, photonics for applications in  
**Defence, Avionics and Space**  
88 employees → 125 by the end of the year

**fibernova**

2009, Telecom, wireless access, p2p links  
<http://www.fibernova.com/index-es.html>  
5-6 employees

  
**LUMENSIA**  
sensors

2013, Photonics for bio-sensing  
<https://www.lumensia.com/>  
12 employees





# Nanofabricación y Caracterización



# Nanofabricación

## 6-inch silicon processing equipment:

- ❑ Electron-beam lithography (30keV and 100keV)
- ❑ Photolithography (i-line)
- ❑ Reactive Ion Etching (RIE)
- ❑ Lift-off, wet etch and chemical cleans
- ❑ PECVD deposition ( $\text{SiO}_2$ , a-Si,  $\text{Si}_3\text{N}_4$ ...)
- ❑ DC sputtering (Metals, ITO)
- ❑ Physical vapor deposition (Metals)
- ❑ Oxidation and doping furnace



# ÁREA de MICRO/NANO-FABRICACIÓN

## Sala Limpia

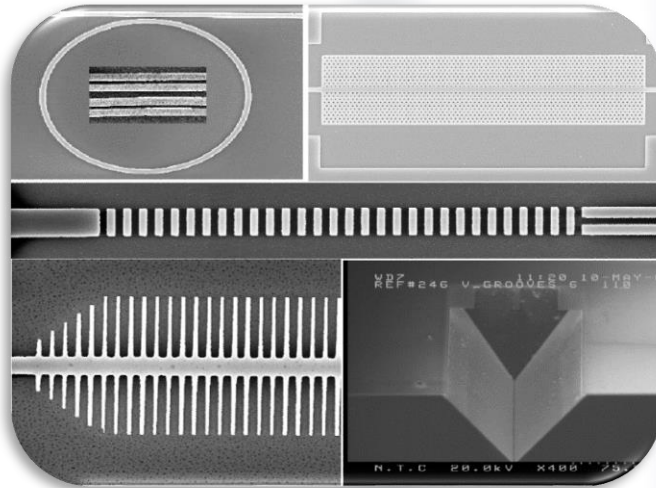
(500 m<sup>2</sup>) Clase 10-100-10.000

Línea completa de micro/nano fabricación de dispositivos fotónicos en tecnología de silicio (compatible CMOS): cañón de electrones, litografía UV, implantador de iones, ataque de gases, deposición de metales, microscopios electrónico y de fuerzas atómicas, SNOM, RAMAN, elipsometría, perfilometría, FTIR, etc.

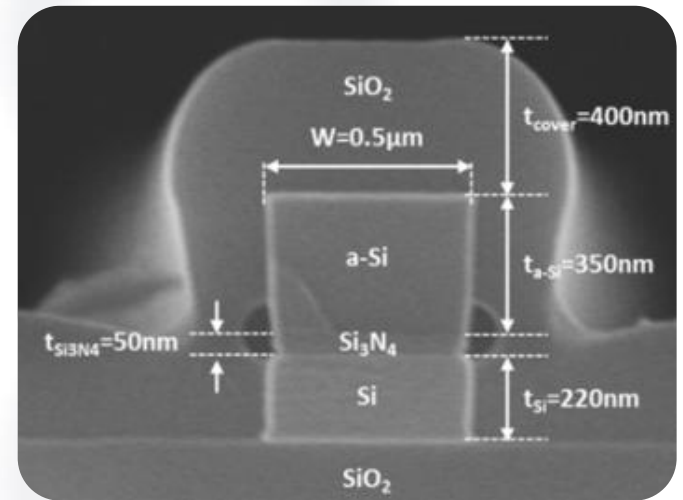


# Micro-nanoestructuras fabricadas en NTC

## Silicon photonics circuits



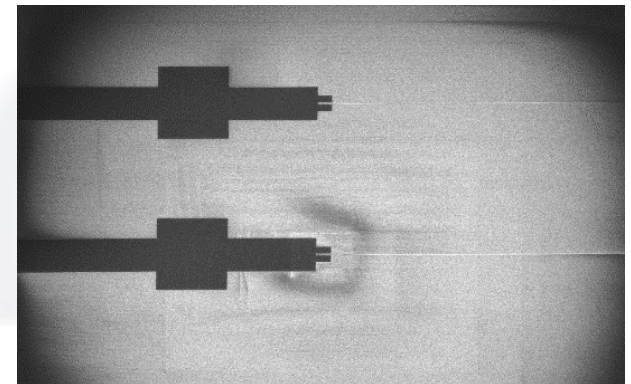
## Advanced photonics circuits



## Photonic crystals and metamaterials



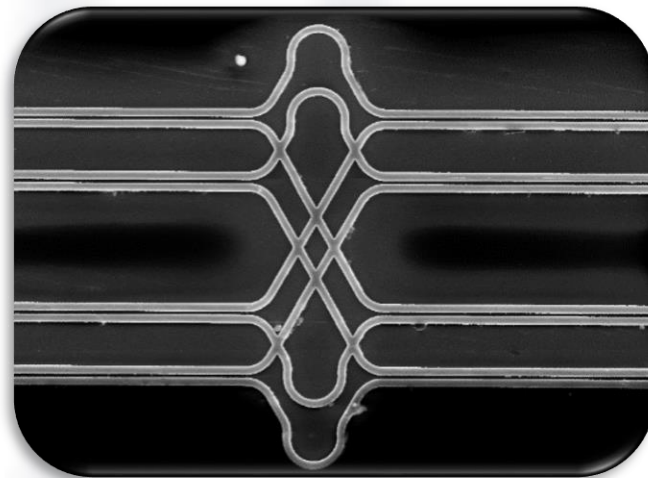
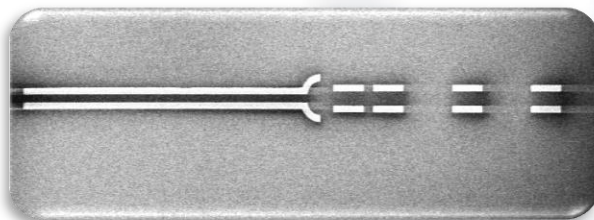
## Light Coupling



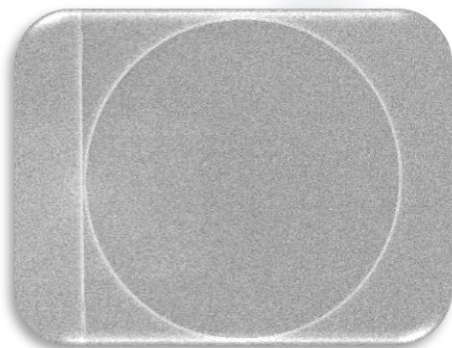
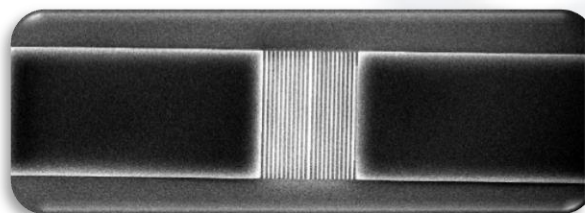


# Micro-nanoestructuras fabricadas en NTC

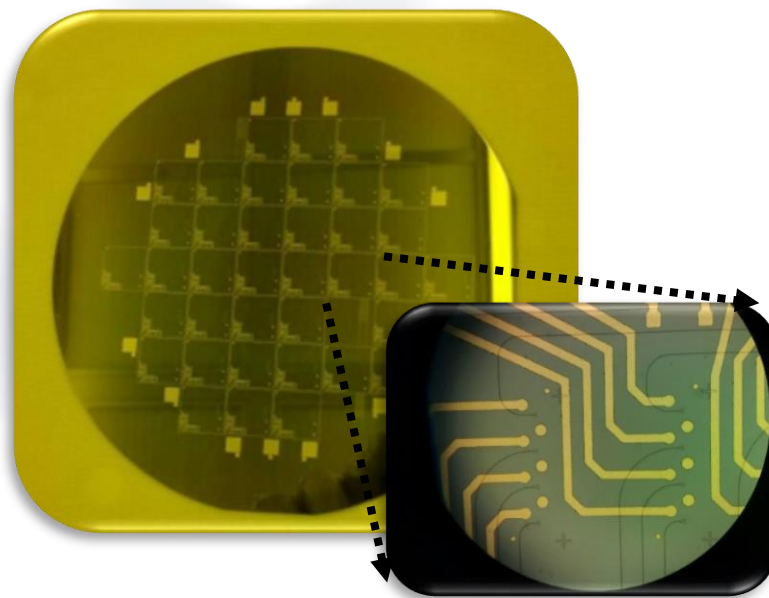
**Integrated optics**



**Sensors**



**Wafer Scale**





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# Laboratorio de encapsulado



**Assembly & Packaging Laboratory**  
Nanophotonics Technology Center



# Assembly & Packaging Laboratory

## Nanophotonics Technology Center

- Dicing
- Die Bonding, Flip-Chip Bonding
- Tacking, In situ reflow, Eutetic bonding
- Thermocompression
- Single-Step solder ball placement
- Flux less / solder paste / void free soldering
- Thermo compression wafer bonding
- Wafer bump reflow
- Wire bonding: Ball, Wedge Bonding, Stud Bump
- Vertical and horizontal alignment and pigtailling
- Package lid sealing



## ¿Qué ofrecemos?

- ✓ FLEXIBILIDAD PARA DESARROLLO DE PROYECTOS I+D
- ✓ PROTOTIPADO RÁPIDO
- ✓ SERVICIOS PARA EMPRESAS: Solicitud de presupuestos para trabajos determinados

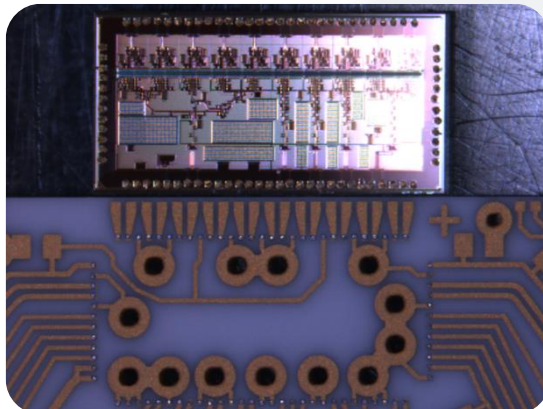
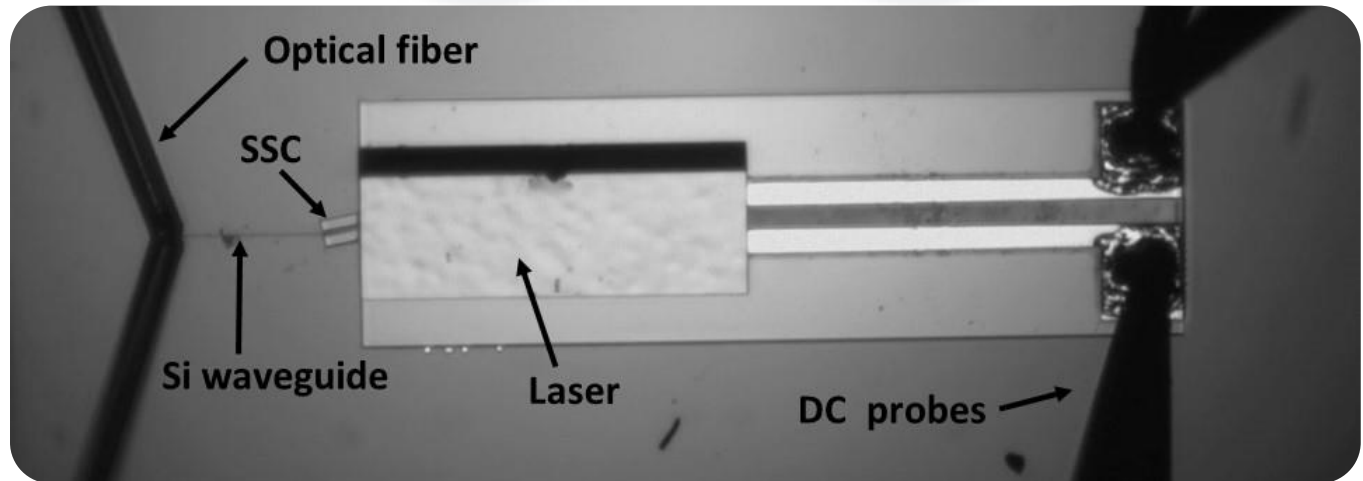
**Contacto: Rafael Bueno (rabuebar@ntc.upv.es)**





**Assembly & Packaging Laboratory**  
Nanophotonics Technology Center

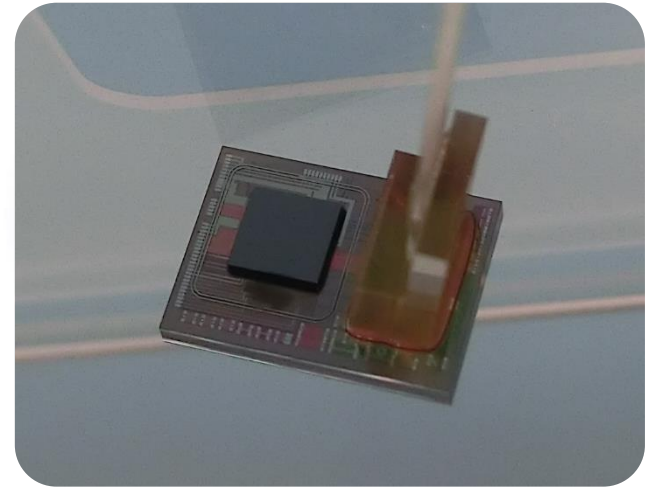
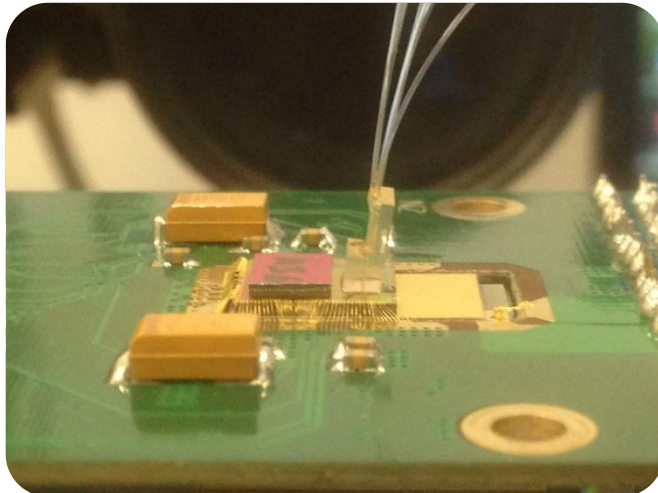
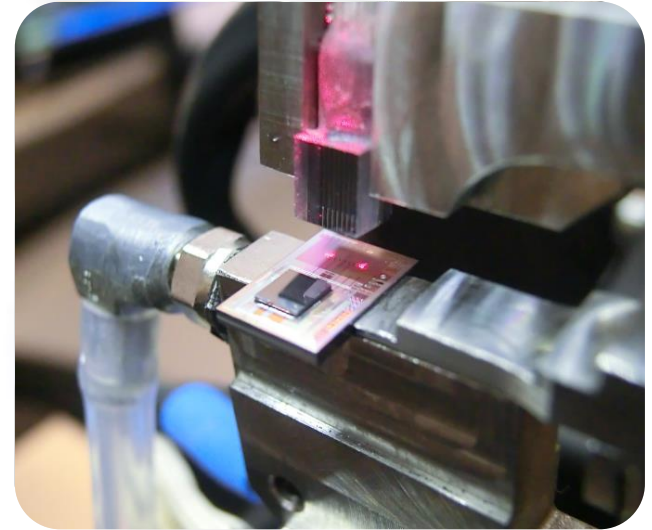
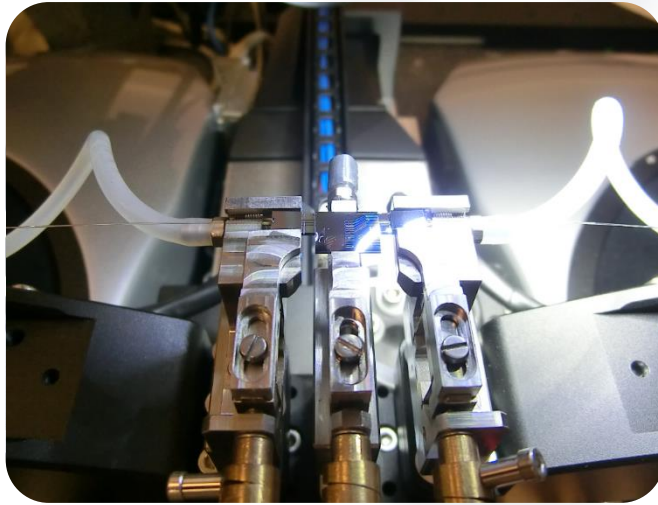
## Flip-chip bonding, bump deposition and wire bonding



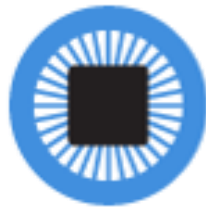


**Assembly & Packaging Laboratory**  
Nanophotonics Technology Center

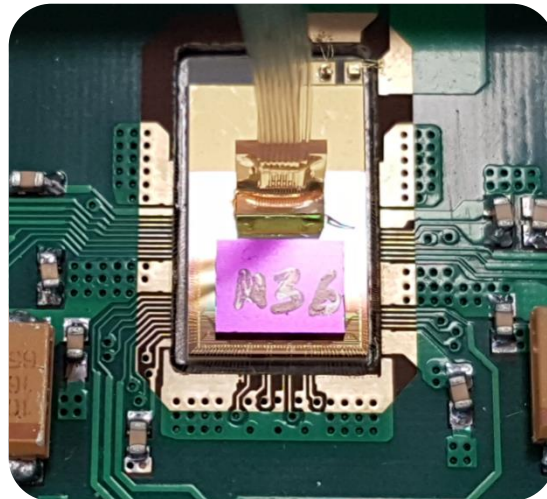
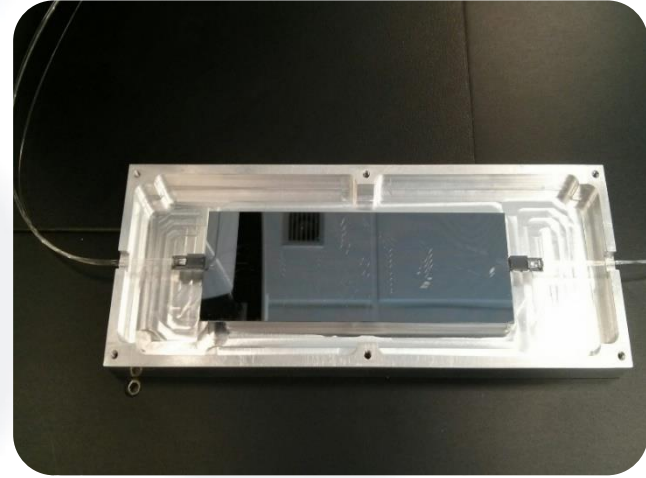
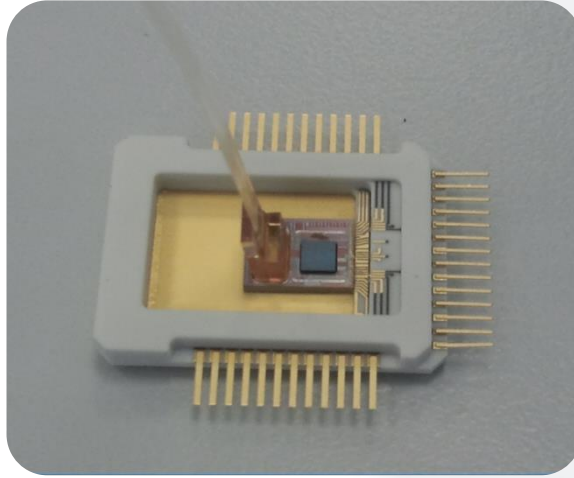
## Fiber array assembling and die-attach



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## Housing, sealing and PCB integration





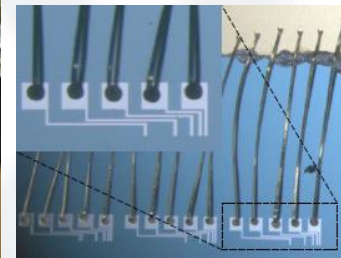
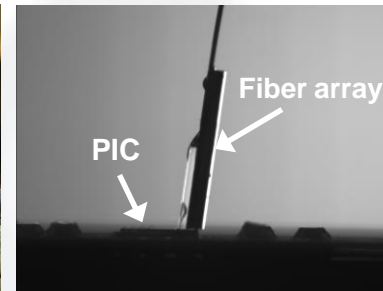
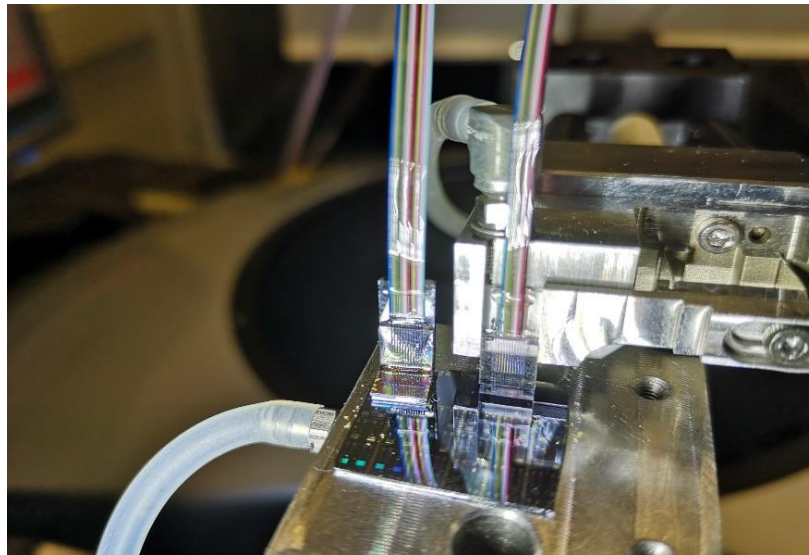
# Nanophotonics for new space technologies

# H2020-RETINA project (2018-2021): Miniaturised Photonics Enabled Next Generation Scanning Aperture Radar



[www.retinah2020.eu/](http://www.retinah2020.eu/)

**OBJETIVO PRINCIPAL:** Desarrollo de un conformador fotónico de haces múltiples reconfigurable para satélites



- Desarrollo del encapsulado de un circuito fotónico integrado (PIC) apto para un entorno especial. Alineamiento masivo de fibra óptica – circuito integrado
- Array de fibras (128 puertos)
- PIC wire-bonding (conexiones eléctricas)

Contact: Antoine Brimont ([abrimont@ntc.upv.es](mailto:abrimont@ntc.upv.es))



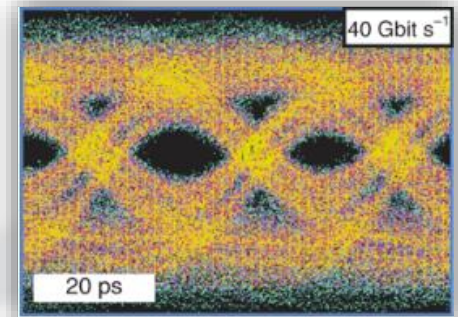
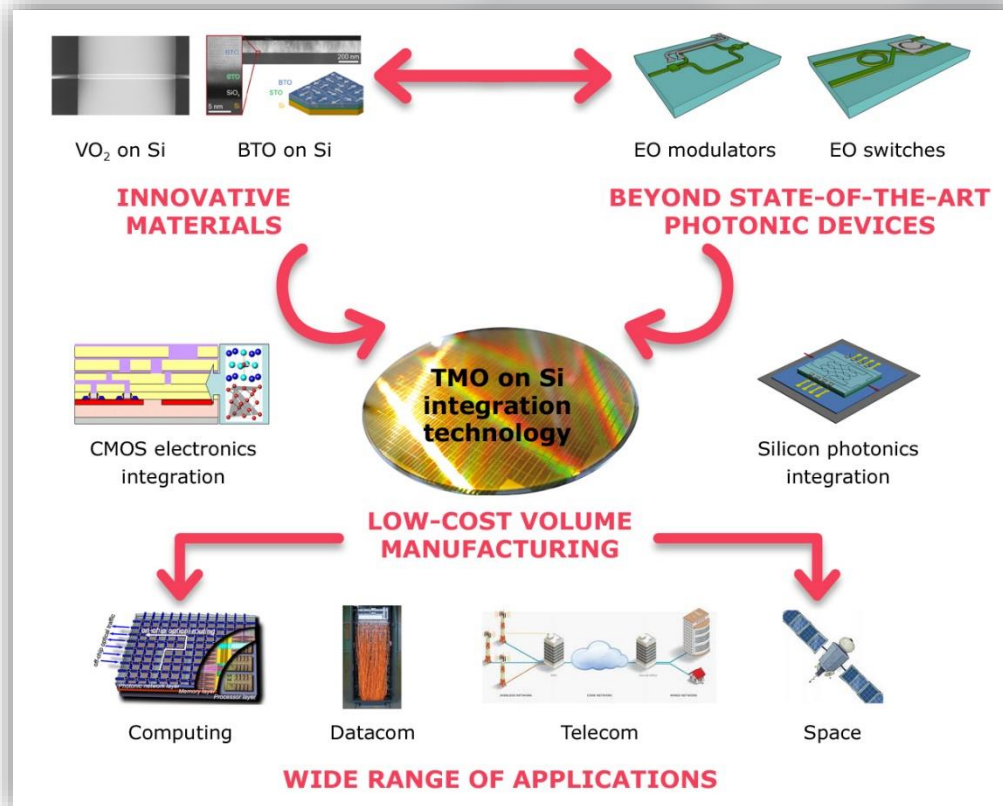
# Photonic transceivers

## Development of novel electro-optical modulators and switches

nature materials

Article | Published: 12 November 2018

Large Pockels effect in micro- and nanostructured barium titanate integrated on silicon



*Sitoga*

FP7-ICT-Project

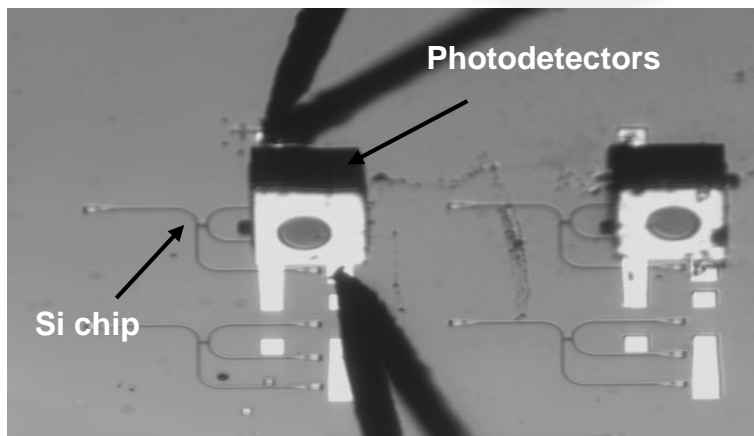
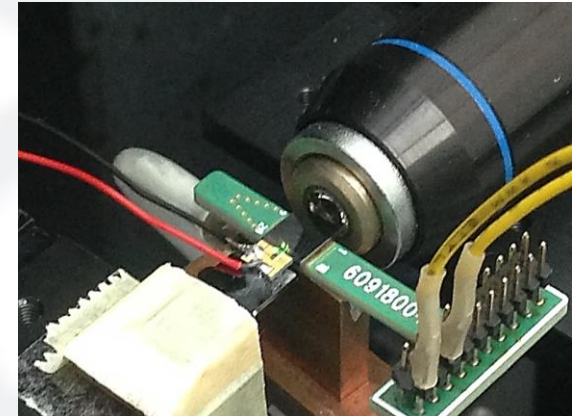
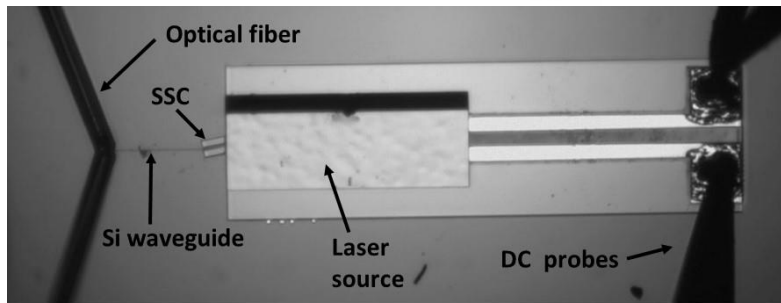
[www.sitoga.eu](http://www.sitoga.eu)

Contact: Pablo Sanchis (pabsanki@ntc.upv.es)



# Photonic transceivers

## Integration of laser sources and photodetectors in PIC



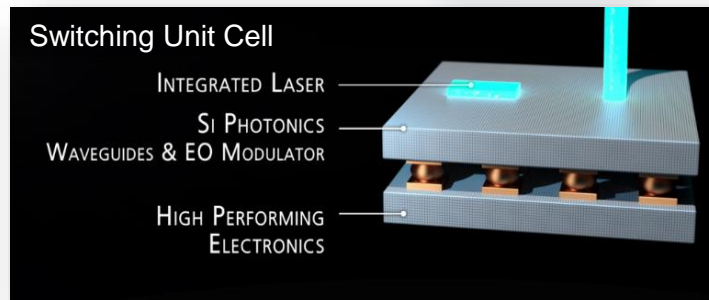
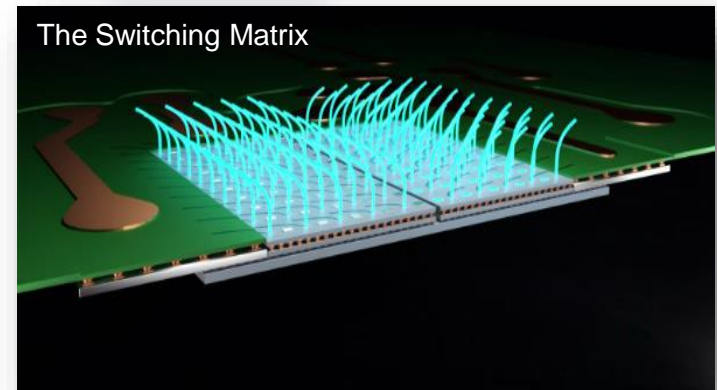
- Fabrication and characterization of PIC
- Flip chip bonding of laser in PIC
- Flip chip bonding of photodetector in PIC

Contact: Pablo Sanchis ([pabsanki@ntc.upv.es](mailto:pabsanki@ntc.upv.es))



# Photonic transceivers

## Si Photonics integration for efficient interconnects in data centers



- **Large-Scale** – High density of channels connected to one ASIC
- **Low-Power** – Integration with Lasers and EO modulators
- **Low-Cost** – CMOS foundry / low cost assembly



Contact: Antoine Brimont ([abrimont@ntc.upv.es](mailto:abrimont@ntc.upv.es))

<http://l3matrix.eu/>



# Nanophotonics polarimeters

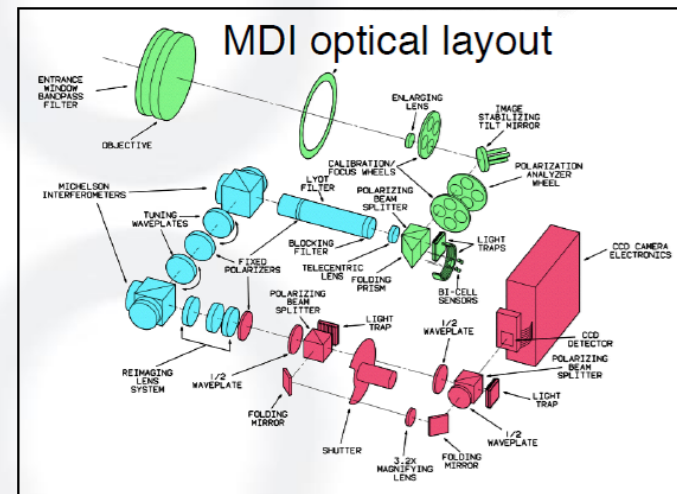
Polarimeters are key tools in space observation

Example: observation of solar events by measuring magnetic activity using the splitting (Zeeman effect) of the Fe I absorption line at 617.3nm needs a polarimeter, but current implementations are bulky!

## Space-based magnetographs:

- MDI/SOHO (Lyot filter, Michelson interferometer, **56.5kg**, 1k x 1k CCD, 38W)
- HMI/SDO (MDI heritage, **73kg**, 4k x 4k CCD, 72W, Fe I line at 617.3 nm)
- *Phi/Solar Orbiter* (Michelson interferometer, two telescopes, **35kg**, [30 x 40 x 80 cm], 2k x 2k APS, 28W) - to be launched in 2019
- SOT/Hinode (Filtergraph and spectropolarimeter, **150 kg**)

Image courtesy of the SOHO/MDI consortium



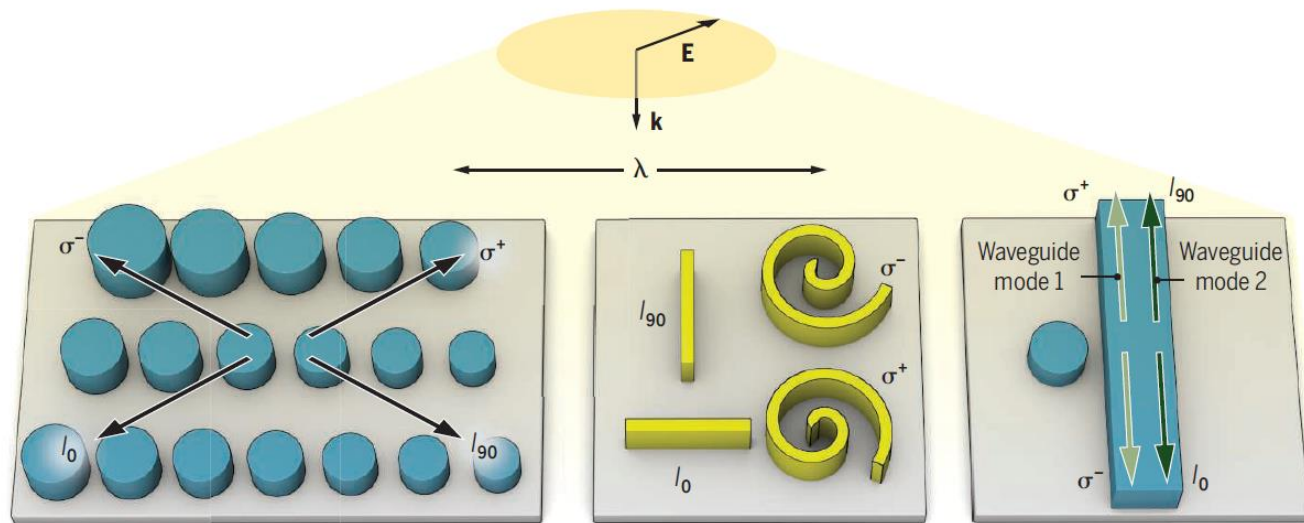
# Nanophotonics polarimeters

Now, nanophotonics enables lightweight, cheap, on-chip polarimeters at any wavelength regime to be integrated in space missions

(Alejandro Martínez, *Perspective in Science*, 362, 751, 2018)

## Nanoscale polarimeters

Transverse light, with an electric field  $\mathbf{E}$ , wave vector  $\mathbf{k}$ , and wavelength  $\lambda$ , illuminates a set of nanostructures. In all cases, measuring at least four outputs enables the retrieval of the state of polarization. Dielectric and metallic nanostructures are depicted in blue and yellow, respectively.



### Scattered output

A metasurface consisting of a set of nanoantennas scatters different polarization states into well-defined spatial pathways.

### Absorbed output

Plasmonic nanoantennas can be fabricated in shapes designed to absorb light of a certain polarization.

### Guided radiation

Spin-orbit interactions help scatter different input polarizations into different directions and modes of a waveguide.

Contact: Alejandro Martínez ([amartinez@ntc.upv.es](mailto:amartinez@ntc.upv.es))



Más información en la Web: [www.ntc.upv.es](http://www.ntc.upv.es)

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**Elena Pinilla:** [epinilla@ntc.upv.es](mailto:epinilla@ntc.upv.es)

